

# Work Order ID 116421

**\*116421\***

Page 1

April-25-14 8:13:21 AM

Item ID: D139-799-023

Accept

**\*N900040100\***

Setup Start

**\*NS1\***

Revision ID:

Stop

**\*NS2\***

Item Name: (AW139 L Ag Damper) Anti Rotation Blocks

Start Date: 4/15/14 Start Qty: 7.00

**\*7\***

Cust Item ID:

Required Date: 4/29/14 Req'd Qty: 7.00

**\*7\***

Customer:

Reference:

Run Start

**\*NR1\***

Approvals: Process Plan: MLS Date: 1404-25 Tooling:

Stop

**\*NR2\***

QC: Date: SPC (Y/N):

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
<b>Draw Nbr</b>	<b>Revision Nbr</b>								
IIN-D139-799	H								
100	Document Control	0.00							
<b>*100*</b>									
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPP D139-799-023 CHG002								
110	Pick Kit	0.00							
<b>*110*</b>									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
<b>*120*</b>									
QC	Memo	0.00							
Quality Control									

DAS  
31  
9-89

APR 25 2014

7x MLS 14-4-25

7x

DAS  
28  
9-89

APR 25 2014

DAS  
31  
9-89

APR 25 2014

7x

Work Order ID 116421

\*116421\*

Page 2

April-25-14 8:13:22 AM

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Required Date: 4/29/14 Req'd Qty: 7.00

\*7\*

Customer:

Reference:

Run Start

\*NR1\*

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop

\*NR2\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
*130*									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D139-799-023								
	Location: _____								
	PPP rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
*140*									
QC	Memo	0.00							
Quality Control									

APR 25 2014

14-04-25

14-04-25

# Picklist Print

Page 1

April-25-14 8:13:29 AM

Work Order ID: 116421

\*116421\*

Parent Item: D139-799-023

\*D139-799-023\*

Parent Item Name: (AW139 L Ag Damper) Anti Rotation Blocks

Start Date: 4/15/14

Required Date: 4/29/14

Start Qty: 7.00

Required Qty: 7.00

Comments:

IPP REV:A 12.01.19 NEW ISSUE DD VERF:EC  
12.02.08 chg MS24665-115 for -155 DD VERF:EC

IPP REV:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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MS24665-155

Purchased

No

110

Each

155.0000

10

70

\*\*

DAS  
28  
9-89

APR 25 2014

\*MS24665-155\*

Cotter Pin

DAS  
31  
9-89

Location

Loc Qty

Loc Code

ST299

155

m127924

55

m128915

100

110

Each

63.0000

5

35

\*\*

DAS  
28  
9-89

D4310-1

Manufactured

No

\*D4310-1\*

Block

DAS  
31  
9-89

Location

Loc Qty

Loc Code

FG

26

110414

20

81821

5

99525

1

ST101

37

110414

37

35x